

## Synthesis and decomposition reactions of metal amides in metal–N–H hydrogen storage system

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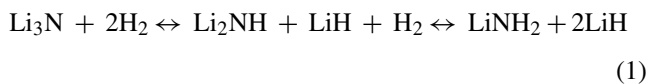
### Abstract

The synthesis and decomposition properties of some metal amides  $M(\text{NH}_2)_x$  such as  $\text{LiNH}_2$ ,  $\text{NaNH}_2$ ,  $\text{Mg}(\text{NH}_2)_2$  and  $\text{Ca}(\text{NH}_2)_2$  were investigated, which play important roles for designing a new family of metal–N–H hydrogen storage systems. Both the gas chromatographic examination and X-ray diffraction measurement indicated that the reaction between alkali or alkaline earth metal hydride  $\text{MH}_x$  (such as  $\text{LiH}$ ,  $\text{NaH}$ ,  $\text{MgH}_2$  and  $\text{CaH}_2$ ) and gaseous  $\text{NH}_3$  could quickly proceed at room temperature by ball milling and the corresponding metal amides were easily synthesized in high quality. The kinetics of these kind of reactions is faster in the order of  $\text{NaH} > \text{LiH} > \text{CaH}_2 > \text{MgH}_2$ , which is consistent with the inverse order of electronegativity of those metals, i.e.  $\text{Na} < \text{Li} = \text{Ca} < \text{Mg}$ . The thermal decomposition properties indicated that both  $\text{Mg}(\text{NH}_2)_2$  and  $\text{Ca}(\text{NH}_2)_2$  decomposed and emitted  $\text{NH}_3$  at lower temperature than  $\text{LiNH}_2$ .  
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**Keywords:** Hydrogen storage; Metal hydride; Ammonia; Metal amide; Reactive ball milling

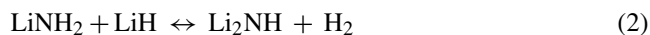
### 1. Introduction

As early as 1910, Dafert and Miklauz [1] had reported that the reaction between lithium nitride  $\text{Li}_3\text{N}$  and hydrogen  $\text{H}_2$  had generated  $\text{Li}_3\text{NH}_4$ , which was later proved to be a mixture of lithium amide  $\text{LiNH}_2$  (1 mol) and lithium hydride  $\text{LiH}$  (2 mol) by Ruff and Goeres [2]. After almost 1 century, Chen et al. [3] and Hu and Ruckenstein [4] have investigated the system  $\text{Li}_3\text{N}$  as one of the hydrogen storage materials, where the hydrogenation and dehydrogenation of  $\text{Li}_3\text{N}$  were reversibly performed by the following two-step reversible reactions [3]:

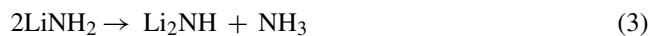


According to the two-step reactions in reaction (1),  $\text{Li}_3\text{N}$  can theoretically store 10.4 wt.% hydrogen. However, the

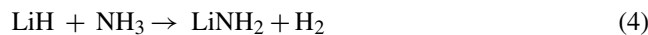
standard enthalpy change ( $\sim 148 \text{ kJ mol}^{-1} \text{ H}_2$  [5]) of the desorption reaction at the first step is so high that a very high temperature over  $430^\circ\text{C}$  [4] is required for the complete recovery of  $\text{Li}_3\text{N}$  from the hydrogenated state. On the other hand, since the second step reaction has much lower standard enthalpy change ( $44.5 \text{ kJ mol}^{-1} \text{ H}_2$ ) of desorption and has still large amount of hydrogen capacity (6.5 wt.%), it is worthy to be studied as one of the rechargeable hydrogen storage system, which is expressed as follows:



Ichikawa et al. [6] reported that the mixture of  $\text{LiNH}_2$  and  $\text{LiH}$  doped with 1 mol%  $\text{TiCl}_3$  by ball milling method reversibly desorbed and absorbed a large amount of hydrogen ( $\sim 5.5 \text{ wt.}\%$ ) in the temperature range from  $150$  to  $200^\circ\text{C}$ . Furthermore, the mechanism of desorption reaction (2) was experimentally examined in detail [5,7], and the desorption has been clarified to proceed by the following two elementary reactions:



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The reaction (3) is endothermic while the reaction (4) is exothermic which has been proved to be ultra-fast in the hydrogen desorption reaction (2) [7].

Some elements, especially those in groups of I–IV in the periodic table, can form their nitride, hydride and amide/imides. Among them, it still is possible to design plenty of metal–N–H systems with similar reactions to Eqs. (1) and (2), which are expected to be candidates for hydrogen storage. Quite recently, some new metal–N–H systems for hydrogen storage have been developed, such as the system composed of magnesium amide  $\text{Mg}(\text{NH}_2)_2$  and  $\text{LiH}$  [8–11], the system composed of  $\text{Mg}(\text{NH}_2)_2$  and  $\text{MgH}_2$  [11,12], the system of  $\text{Li}$ – $\text{Ca}$ – $\text{N}$ – $\text{H}$  [9] and so on. The hydrogen storage properties of those systems are quite different among them. For instance, the system composed of  $\text{Mg}(\text{NH}_2)_2$  and  $\text{LiH}$  has much higher equilibrium pressure for hydrogen desorption than the system of  $\text{LiNH}_2$  and  $\text{LiH}$  [9]. In order to understand the differences among them and to further develop the metal–N–H system as a new family of H-storage materials, the investigations on the reactions between metal hydrides and  $\text{NH}_3$  and on the decomposition behaviors of the metal amides are very important and indispensable.

In this work, we investigated the novel reaction between  $\text{MH}_x$  and  $\text{NH}_3$  at room temperature by mechanically milling, by which the corresponding metal amides could be effectively produced in high purity. Then, we examined the thermal decomposition behaviors of these metal amides.

## 2. Experimental

The starting materials were purchased from Sigma–Aldrich.  $\text{LiH}$  and  $\text{NaH}$  with 95% purity and  $\text{MgH}_2$  with 90% purity (most of the impurities is no-hydrogenated  $\text{Mg}$ ) and  $\text{CaH}_2$  with 99.99% purity. All the material handlings (including weighing and loading) were performed in a glove-box filled with purified argon to keep a low water vapor concentration and a low oxygen concentration (less than 2 ppm for both) during operation using a gas recycling purification system (MP-P60W, Miwa MFG Co., Ltd.). One-hundred milligram samples and 20 steel balls of 7 mm in diameter were put into a milling vessel made of hardened Cr-steel, in which 0.4 MPa  $\text{NH}_3$  gas was filled. The ball milling was performed using a rocking mill (RM-10, SEIWA GIKEN Co., Ltd.) with a frequency of 10 Hz. To avoid an increase in temperature during milling, the milling process was interrupted every 15 min. The fraction of  $\text{H}_2$  in the milling vessel was monitored by gas chromatographic analysis (GCA) (Shimadzu, GC8AIT). The milling vessel was refilled with 0.4 MPa  $\text{NH}_3$  every time after degassing until the reaction of metal hydrides with gaseous  $\text{NH}_3$  was complete.

The quality of the products after milling was checked by X-ray diffraction (XRD) with  $\text{Cu K}\alpha$  radiation (Rigaku,

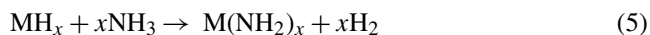
RINT-2500) and elementary analysis due to oxygen combustion (Perkin-Elmer 2400 $\alpha$  CHN).

The thermal decomposition behaviors of the products were examined by thermal desorption mass spectroscopy (TDMS) (Anelva M-QA200TS) combined with thermogravimetry (TG) in the heating process up to 500 °C at a heating rate of 5 °C  $\text{min}^{-1}$  under a helium flow. This equipment has been specially set inside the glove-box filled with purified argon, which permitted simultaneous measurements of TG and TDMS without exposing the samples to any air.

## 3. Results and discussion

### 3.1. Reaction between metal hydride and $\text{NH}_3$ by ball milling

Motivated by the reaction (4) between  $\text{LiH}$  and  $\text{NH}_3$ , we expected that the reactions between the alkali and alkaline earth metal hydrides and gaseous  $\text{NH}_3$  would proceed by ball milling at room temperature according to the following reaction:



where M represents alkali or alkaline earth metals like  $\text{M} = \text{Li}$ ,  $\text{Na}$ ,  $\text{Mg}$  or  $\text{Ca}$ . Fig. 1 shows the kinetic properties of the reactions between  $\text{MH}_x$  and  $\text{NH}_3$ . The time for the completion of the reaction (5) was estimated to be 1, 2, 8 and 13 h for  $\text{NaH}$ ,  $\text{LiH}$ ,  $\text{CaH}_2$  and  $\text{MgH}_2$ , respectively. This indicates that the reaction rate is faster in the order of  $\text{NaH} > \text{LiH} > \text{CaH}_2 > \text{MgH}_2$ , being consistent with the inverse order of magnitude of those metals' electronegativities, i.e.  $\text{Na} < \text{Li} = \text{Ca} < \text{Mg}$ .

To confirm whether the corresponding metal amides were really synthesized in high quality, the products were examined by the XRD measurement. As shown in Fig. 2a, b and d, it is noticeable that the XRD patterns of the products are assigned to be almost single-phases of the corresponding

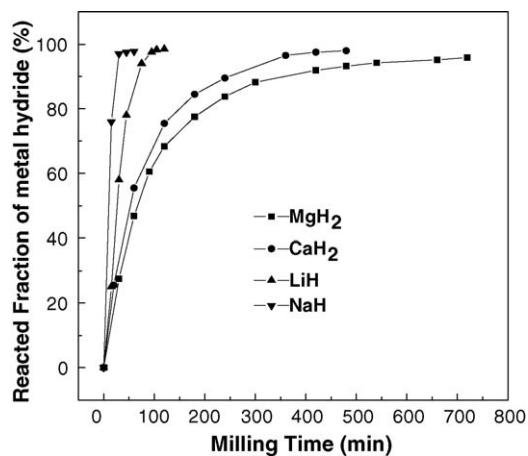


Fig. 1. Kinetic curves of the reactions between metal hydrides and  $\text{NH}_3$  analyzed by GCA method.

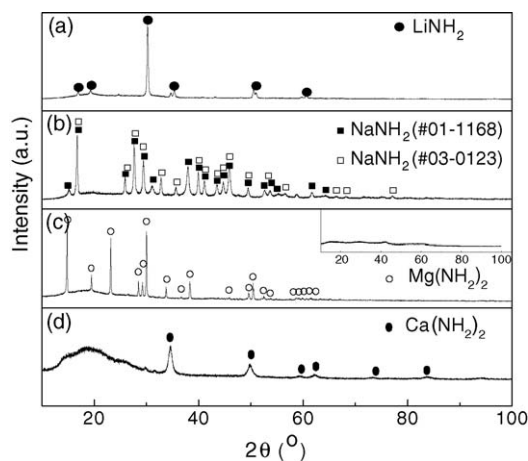


Fig. 2. XRD patterns of the products obtained (a) by milling LiH under 0.4 MPa  $\text{NH}_3$  for 2 h; (b) by milling NaH under 0.4 MPa  $\text{NH}_3$  for 1 h; (c) by milling  $\text{MgH}_2$  under 0.4 MPa  $\text{NH}_3$  for 13 h (the inserted one) and then by annealing the sample at 300 °C in  $\text{NH}_3$  for 1 h; (d) by milling  $\text{CaH}_2$  under 0.4 MPa  $\text{NH}_3$  for 8 h. The symbols of #01-1168 and #03-0123 are the numbers of JCPDS file. The broad peak around 20° is due to grease using for fixing the powder on the sample holder.

metal amides  $\text{LiNH}_2$ ,  $\text{NaNH}_2$  and  $\text{Ca}(\text{NH}_2)_2$ , respectively. On the other hand, the X-ray pattern for the product prepared by milling  $\text{MgH}_2$  under  $\text{NH}_3$  for 13 h (Fig. 2c) shows a nano-structured or an amorphous phase because of showing no structural profile in it. Here, it is noted that the amorphous-like background around 20° in all the XRD patterns is from the grease using for fixing the powder on the sample holder. Since it was difficult to confirm the formation of the  $\text{Mg}(\text{NH}_2)_2$  molecule by XRD, the elementary analysis was employed to chemically analyze the concentrations of H and N in the products. The mass ratio of N to H was estimated to be  $7.0 \pm 0.2$  wt.%, which was in good agreement with the theoretical value of 6.95 expected for  $\text{Mg}(\text{NH}_2)_2$  molecule. In addition, the product after heat treatment at 300 °C for 1 h under  $\text{NH}_3$  atmosphere was confirmed to be the single phase of crystallized  $\text{Mg}(\text{NH}_2)_2$  which is shown in Fig. 2c. Thus, the above results suggest that the product after ball milling is a nano-structured  $\text{Mg}(\text{NH}_2)_2$  phase.

Generally, the light metal hydrides like LiH, NaH,  $\text{MgH}_2$  and  $\text{CaH}_2$  possess relatively high H densities among metal hydrides (12.7 wt.% in LiH, 4.2 wt.% in NaH, 7.7 wt.% in  $\text{MgH}_2$  and 4.8 wt.% in  $\text{CaH}_2$ ). However, their metal–H ionic-bonds are so strong that it requires quite high temperatures to complete their thermal decompositions (720 °C for LiH, 425 °C for NaH, 327 °C for  $\text{MgH}_2$  and 650 °C for  $\text{CaH}_2$ ) [13,14]. Nevertheless, their extremely stable chemical bonds between metals and hydrogen are easily loosed and broken because of the interaction with the polar molecule of  $\text{NH}_3$ , and the ionic metal hydrides exothermically react with  $\text{NH}_3$  into their amides and gaseous hydrogen.

In order to examine how the milling process is vital for the present synthetic technique compared with the conventional synthesizing method of metal amides by heating the pure metals under  $\text{NH}_3$  atmosphere [15,16], we carried out

the following experiments. At the first step, LiH was kept under a 0.4 MPa  $\text{NH}_3$  gas atmosphere for 3 h at room temperature under a static condition, but no  $\text{H}_2$  was detected in the vessel by the GCA examination, indicating no proceeding of the reaction. At the next step, the sample was exposed to 0.4 MPa  $\text{NH}_3$  gas for 3 h at 100 °C also under the static condition, but only about 1.5%  $\text{H}_2$  was detected, indicating that only 1.5% of LiH reacts with  $\text{NH}_3$  within 3 h at 100 °C. Thus, our experimental results indicated that it needs a very long time for proceeding of the reaction (4) without ball milling treatment at room temperature. This may be due to the fact that  $\text{LiNH}_2$  is first formed on the surface layer of LiH particles by reacting with  $\text{NH}_3$  and then  $\text{NH}_3$  should diffuse through the  $\text{LiNH}_2$  surface layer to further progress the reaction with LiH located inside the particle, which would take a long time to complete the reaction. On the other hand, when LiH was mechanically milled under a 0.4 MPa  $\text{NH}_3$  gas atmosphere at room temperature, ~50% of LiH reacted with  $\text{NH}_3$  even within 30 min (see Fig. 1). This indicates that the milling treatment leads to the acceleration of the reaction between the metal hydrides and gaseous  $\text{NH}_3$ , because the milling process can bring continuous creation of fresh reactive surfaces between metal hydrides and  $\text{NH}_3$ . Similarly, Dennis and Browne had reported that the bubbling of the ammonia through the molten sodium to increase the surface contact between the metals and gaseous  $\text{NH}_3$ , instead of merely conducting the gas over the surface of the metal, can greatly accelerate their interaction [15], which might bring similar effect to the milling treatment. However, this new technique brings no troubles caused by the melting of metals or metal amides [16], it can be developed as one of the effective methods for the synthesis of metal amides.

### 3.2. Decomposition reaction of metal amides

Next, the thermal decomposition properties were examined for the above metal amides. Fig. 3 shows TDMS and TG profiles obtained by heating up to 500 °C under a heating rate of 5 °C  $\text{min}^{-1}$  for the products except  $\text{NaNH}_2$ . In our experiments,  $\text{NaNH}_2$  did not decompose into its imide in the heating process up to 300 °C. Since it easily reacted with the sample holders made of Au and Al metals, and melted and/or volatilized at higher temperatures, another suitable method is needed to clarify the decomposition behavior of  $\text{NaNH}_2$  at higher temperatures.

As shown in Fig. 3a, the  $\text{NH}_3$  desorption reaction from  $\text{LiNH}_2$  prepared by ball milling for 2 h begins around 220 °C and the TDMS profile shows clear double peaks around 320 and 400 °C. The weight loss due to the  $\text{NH}_3$  desorption is ~37 wt.% up to 500 °C, which should correspond to the decomposition of  $2\text{LiNH}_2$  into  $\text{Li}_2\text{NH}$  and  $\text{NH}_3$ . The XRD profile also indicates that  $\text{LiNH}_2$  fully transforms into  $\text{Li}_2\text{NH}$  after decomposition within 500 °C (Fig. 4a). Furthermore, we examined the decomposition of the sample at 320 °C corresponding to the first peak in Fig. 3a under helium flow for 2 h. The results showed that the weight loss due to the  $\text{NH}_3$

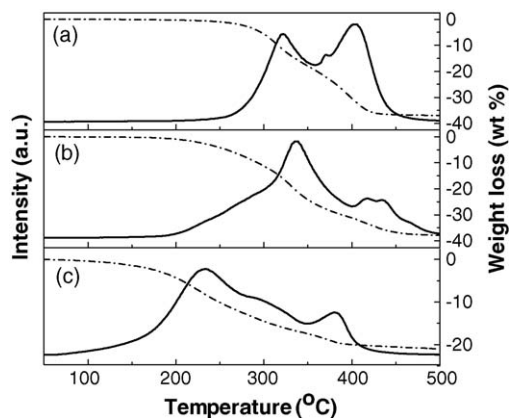


Fig. 3. Thermal desorption mass spectrum (solid lines) and thermogravimetry profiles (dashed lines) of the metal amides during the heating process up to 500 °C at a 5 °C min<sup>-1</sup> heating rate under a helium flow. (a) LiNH<sub>2</sub> made by milling LiH under 0.4 MPa NH<sub>3</sub> for 2 h; (b) Mg(NH<sub>2</sub>)<sub>2</sub> produced by milling MgH<sub>2</sub> under 0.4 MPa NH<sub>3</sub> for 13 h; (c) Ca(NH<sub>2</sub>)<sub>2</sub> synthesized by milling CaH<sub>2</sub> under NH<sub>3</sub> for 8 h.

emission reached up to ~35 wt.% and the XRD profile also showed the same structure as that in Fig. 4a. Therefore, both two peaks in the NH<sub>3</sub> desorption profile should correspond to the decompositions from LiNH<sub>2</sub> to Li<sub>2</sub>NH and be originated in some kinetic characters.

As is shown in Fig. 3b, the NH<sub>3</sub> gas is desorbed from Mg(NH<sub>2</sub>)<sub>2</sub> at a temperature above 175 °C and the desorption profile shows two peaks around 335 and 420 °C on the heating process up to 500 °C. However, the origin of appearing

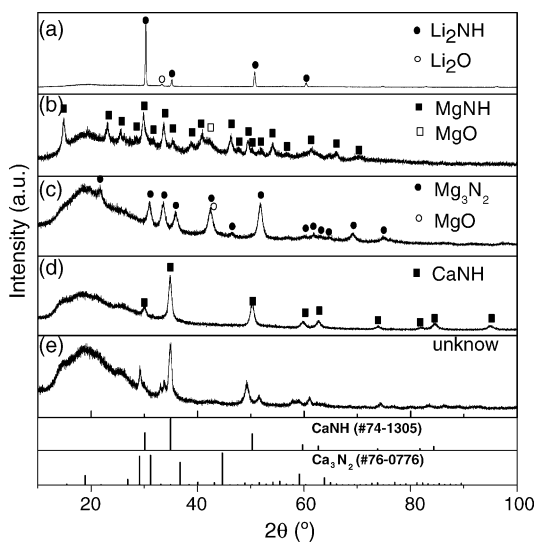


Fig. 4. XRD patterns of the products after thermal decomposition (a) the product of LiNH<sub>2</sub> after heating up to 500 °C under a helium flow; (b) the product of Mg(NH<sub>2</sub>)<sub>2</sub> after thermal desorption under a helium flow at 340 °C for 2 h; (c) the product of Mg(NH<sub>2</sub>)<sub>2</sub> after heating up to 500 °C under a helium flow; (d) the product of Ca(NH<sub>2</sub>)<sub>2</sub> after heating up to 350 °C under a helium flow; (e) the product of Ca(NH<sub>2</sub>)<sub>2</sub> after heating up to 500 °C under a helium flow. The JCPDS profiles of CaNH and Ca<sub>3</sub>N<sub>2</sub> are shown in the below for comparison. The broad peak around 20° is due to grease using for fixing the powder on the sample holder.

two-peak structure in the NH<sub>3</sub> desorption from Mg(NH<sub>2</sub>)<sub>2</sub> is different from that of the LiNH<sub>2</sub> case. It may be due to the existence of two-step chemical reactions, because the XRD profile of the product after thermal desorption at 340 °C for 2 h under helium flow was assigned to MgNH phase (Fig. 4b), but it transformed into Mg<sub>3</sub>N<sub>2</sub> phase after the thermal desorption up to 500 °C (Fig. 4c). Therefore, the weight loss of ~30 wt.% due to the first step desorption of NH<sub>3</sub> up to around 400 °C mainly corresponded to the decomposition from 3Mg(NH<sub>2</sub>)<sub>2</sub> to 3MgNH and 3NH<sub>3</sub>, while the second step desorption of NH<sub>3</sub> leading the total weight loss up to ~40 wt.% until 500 °C, mainly corresponded to the decomposition of 3MgNH into Mg<sub>3</sub>N<sub>2</sub> and NH<sub>3</sub>.

The decomposition behavior from Ca(NH<sub>2</sub>)<sub>2</sub> is shown in Fig. 3c as well. We notice that the NH<sub>3</sub> gas is emitted from 70 °C and the desorption curve takes two main peaks at 230 and 380 °C, respectively. According to the weight loss percent of 21%, the product after heating up to 500 °C should be a CaNH phase. However, the XRD profile cannot be assigned to a well-known cubic CaNH phase (Fig. 4e). On the other hand, when the Ca(NH<sub>2</sub>)<sub>2</sub> was heated up to 350 °C which corresponds to weight loss of 16.0 wt.% in Fig. 3c, the product could be assigned to the cubic CaNH phase (Fig. 4d). This suggests that an unknown phase transition took place during the decomposition of Ca(NH<sub>2</sub>)<sub>2</sub> within 500 °C. The phase changes in Ca–N–H are reported in detail elsewhere [17]. At present, it is still out of our understanding of the complicated decomposition behavior of Ca(NH<sub>2</sub>)<sub>2</sub>, which is similar to the complicated behavior in the reaction between Ca<sub>3</sub>N<sub>2</sub> and H<sub>2</sub> [14]. Further investigation is needed to clarify the decomposition mechanism in the system of Ca–N–H.

Comparing the decomposition behaviors, it is noticeable that both the Mg(NH<sub>2</sub>)<sub>2</sub> and Ca(NH<sub>2</sub>)<sub>2</sub> are more unstable than LiNH<sub>2</sub> in the thermodynamic and kinetic point of view. Generally, the electronegativity of metal can affect the decomposition behavior of the corresponding metal amide. In fact, since the electronegativity of Mg is larger than that of Li, the ionic bond between the cation Mg<sup>2+</sup> and anion [NH<sub>2</sub>]<sup>-</sup> would be weaker than that between Li<sup>+</sup> and [NH<sub>2</sub>]<sup>-</sup> ions. This well explains the results of lower temperature decomposition and slower synthesis of Mg(NH<sub>2</sub>)<sub>2</sub> compared with LiNH<sub>2</sub> in this work. Furthermore, it is noteworthy that Mg(NH<sub>2</sub>)<sub>2</sub> decomposes into MgNH and finally into Mg<sub>3</sub>N<sub>2</sub> within 500 °C, while LiNH<sub>2</sub> decomposes not into Li<sub>3</sub>N but Li<sub>2</sub>NH in the same condition.

On the other hand, Ca(NH<sub>2</sub>)<sub>2</sub> shows unusual decomposition behaviors from the viewpoint of electronegativity of metal. Because the electronegativity of Ca is smaller than that of Mg, the bond between the Ca<sup>2+</sup> and [NH<sub>2</sub>]<sup>-</sup> should be stronger than that between Mg<sup>2+</sup> and [NH<sub>2</sub>]<sup>-</sup>, which might qualitatively explain the difference of kinetic behavior of the reactions between CaH<sub>2</sub>/MgH<sub>2</sub> and NH<sub>3</sub> shown in Fig. 1. However, the decomposition behavior that the NH<sub>3</sub> desorption temperature from Ca(NH<sub>2</sub>)<sub>2</sub> is much lower than that from Mg(NH<sub>2</sub>)<sub>2</sub> (Fig. 3b and c) is not simply understood through the consideration of the electronegativity. This



indicates that the other factors controlling the activation energy for the progress of decomposition should be considered for understanding the decomposition behavior for the amides.

According to the hydrogen desorption mechanism of  $\text{LiNH}_2$  and  $\text{LiH}$  system where the decomposition reaction (3) of  $\text{LiNH}_2$  is the first elementary step [5], it is expected that if the metal amide more easily decomposes and emits ammonia, the hydrogen desorption properties will be much more improved. Therefore, the mixed  $\text{Mg}(\text{NH}_2)_2$  and  $\text{MH}_x$  system would be recognized as one of the promising metal–N–H systems for hydrogen storage. In fact, the metal–N–H system composed of  $\text{Mg}(\text{NH}_2)_2$  and  $\text{LiH}$  showed a quicker hydrogen desorption property at lower temperature than that of  $\text{LiNH}_2$  and  $\text{LiH}$  [8–12]. Similarly, according to the second elementary step reaction (4), the reaction between metal hydride and  $\text{NH}_3$  will also effect the hydrogen desorption properties of the metal–N–H system. That is to say, the faster reaction between metal hydride and  $\text{NH}_3$  can effectively transform into the corresponding metal amide and desorb hydrogen, leading to the better hydrogen storage properties. For example, since the reaction between  $\text{LiH}$  and  $\text{NH}_3$  is faster than that of  $\text{MgH}_2$  and  $\text{NH}_3$ , the hydrogen desorption kinetics in the system composed of  $8\text{LiH}$  and  $3\text{Mg}(\text{NH}_2)_2$  is much better than that in the system of  $2\text{MgH}_2$  and  $\text{Mg}(\text{NH}_2)_2$  [12].

#### 4. Conclusions

The reaction between  $\text{MH}_x$  and gaseous  $\text{NH}_3$  was confirmed to proceed quickly at room temperature by ball milling and the resultant product is the corresponding metal amide  $\text{M}(\text{NH}_2)_x$  ( $\text{M} = \text{Na}, \text{Li}, \text{Mg}$  or  $\text{Ca}$ ), because the milling treatment leads to the acceleration of the reaction between the metal hydrides and gaseous  $\text{NH}_3$  by continuous creation of fresh reactive surfaces between metal hydrides and  $\text{NH}_3$ . The kinetics of the reaction between  $\text{MH}_x$  and  $\text{NH}_3$  by ball milling is faster in the order of  $\text{NaH} > \text{LiH} > \text{CaH}_2 > \text{MgH}_2$ , which is consistent with the inverse order of electronegativity of metals, i.e.  $\text{Na} < \text{Li} = \text{Ca} < \text{Mg}$ . On the other hand, compared with  $\text{LiNH}_2$ , both  $\text{Mg}(\text{NH}_2)_2$  and  $\text{Ca}(\text{NH}_2)_2$  more easily decomposed and emitted  $\text{NH}_3$  at lower temperature. Furthermore,  $\text{Mg}(\text{NH}_2)_2$  decomposed into its nitride within  $500^\circ\text{C}$  while

$\text{LiNH}_2$  only decomposed into its imide in the same temperature range.

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